

# SPECIFICATIONS FOR LCD MODULE

Module No. GB19264D

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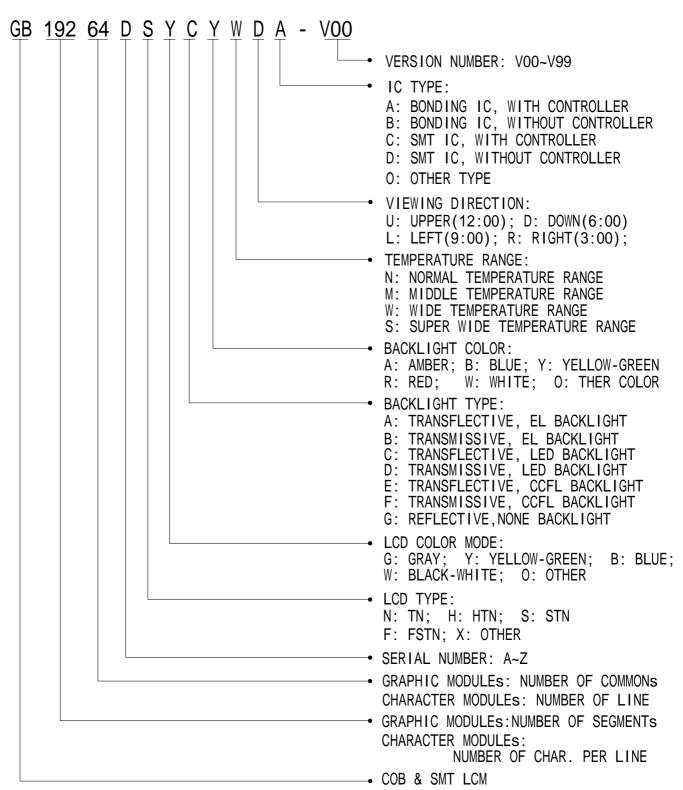
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## **LCM Number System**



### 1. GENERAL DESCRIPTION

The GB19264D is a 192 x 64 Dots Graphics LCD module. It has a STN panel composed of 192segments and 64 commons. The LCM can be easily accessed by micro-controller via parallel interface.

### 2. FEATURES

D' 1 M 1	Transflective and postive
Display Mode	STN(Y-G) module
Display Format	Graphic 192 x 64 dots
Input Data	8-bit parallel data input from MPU
Multiplexing Ratio	1/64 Duty
Bias	1 /9 Bias
Viewing Direction	6 O'clock
Backlight	LED

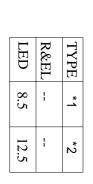
### 3. MECHANICAL SPECIFICATION

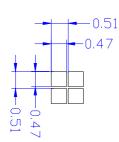
Item	Specifications	Unit
Dimensional outline	120.0 x 62.0 x 12.5(max)	mm
Resolution	192segs x 64coms	dots
Active area	97.88(W) x 32.6(H)	mm
Dots pitch	0.51 (W)×0.51(H)	mm
Dots size	0.47(W)×0.47(H)	mm

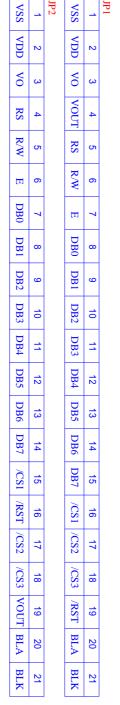
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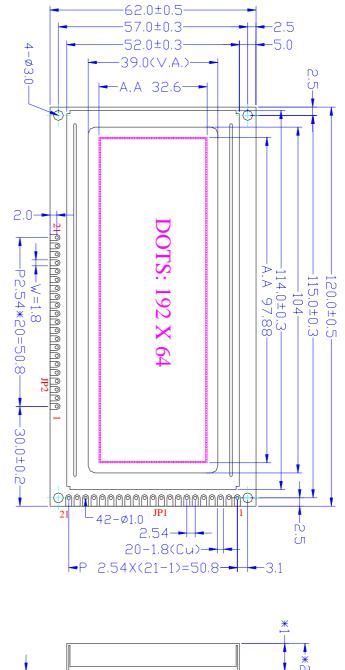


### 4. MECHANICAL DIMENSION









 $\Box$ 

### 5. MAXIMUM RATINGS

Item	Symbol	Min	Max	Unit	Note
C14	V <sub>DD</sub> - V <sub>SS</sub>	-0.3	7.0	V	
Supply voltage	$V_{LCD}$	-0.3	24.0	V	
Input Voltage	$V_{IN}$	-0.3	V <sub>DD</sub> +0.3	V	
Operating temperature	$T_{OPR}$	-10	+60	$^{\circ}\!\mathbb{C}$	
Storage temperature	$T_{STR}$	-20	+70	$^{\circ}\!\mathbb{C}$	
Humidity			90	%RH	

# 6. ELECTRICAL CHARACTERISTICS

Item	tem Symbo		Condition	Min.	Тур.	Max.	Unit
Supply Voltage	Logic	$V_{\scriptscriptstyle DD}$			5.0		V
Innut Valtage	H level	$V_{\scriptscriptstyle \mathrm{IH}}$		$0.8V_{DD}$		$V_{\scriptscriptstyle DD}$	V
Input Voltage	L level	$V_{\scriptscriptstyle { m IL}}$		$V_{ss}$		$0.2V_{DD}$	V
Current Consur (LCD DRIV	•	$ m I_{DD}$	$V_{DD}$ =5.0V; $V_{LCD}$ =11.5V, $T_{amb}$ =25°C;			1.0	mA
LCD Driving V	oltage	$V_{\scriptscriptstyle LCD}$	Bias=1/9 VLCD=VDD-V5		11.5		V
Current Consumption (With LED BackLight)		${ m I}_{ m LED}$	$V_{\text{DD}}$ =5.0V; $V_{\text{LED}}$ =4.2V, $T_{\text{amb}}$ =25°C;			500	mA

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### 7. MODULE FUNCTION DESCRIPTION

### 7.1. PIN DESCRIPTION

#### **INTERFACE WITH JP1**

Pin No.	Symbol	Description
1	VSS	Power supply for Ground (0V)
2	VDD	Power supply for positive (5V)
3	VO	LCD driver voltage regulation pin
4	VOUT	LCD driver voltage output pin
5	RS	Data/command signed select, RS="H": Data; RS="L": Command
6	R/W	Read/write selection signal, R/W="H": Read; R/W="L": Write
7	E	Read/write Enable signed input pin
8-15	DB0-DB7	8-bit bi-directional data bus I/O pin
16	/CS1	Chip selection signal input pin for chip1 (SEG1-SEG64)
17	/CS2	Chip selection signal input pin for chip2 (SEG65-SEG128)
18	/CS3	Chip selection signal input pin for chip3 (SEG129-SEG192)
19	/RST	Reset signal input pin, Low level is active
20	BLA	Backlight power supply voltage (+5V)
21	BLK	Backlight power supply voltage (0V)

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### INTERFACE WHIT JP2

Pin No.	Symbol	Description
1	VSS	Power supply for Ground (0V)
2	VDD	Power supply for positive (5V)
3	VO	LCD driver voltage regulation pin
4	RS	Data/command signed select, RS="H": Data; RS="L": Command
5	R/W	Read/write selection signal, R/W="H": Read; R/W="L": Write
6	Е	Read/write Enable signed input pin
7-14	DB0-DB7	8-bit bi-directional data bus I/O pin
15	/CS1	Chip selection signal input pin for chip1 (SEG1-SEG64)
16	/RST	Reset signal input pin, Low level is active
17	/CS2	Chip selection signal input pin for chip2 (SEG65-SEG128)
18	/CS3	Chip selection signal input pin for chip3 (SEG129-SEG192)
19	VOUT	DC-DC voltage output for Negative voltage
20	BLA	Backlight power supply voltage (+5V)
21	BLK	Backlight power supply voltage (0V)

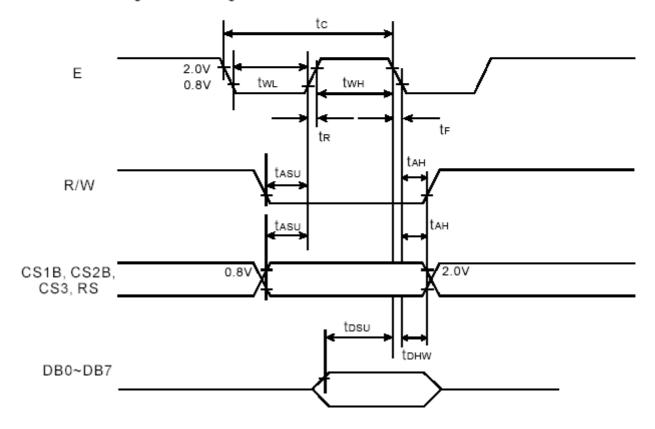
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### 7.2 TIMING CHARACTERISTICS

#### 1. SYSTEM BUS READ/WRITE CHARACTERISTIC

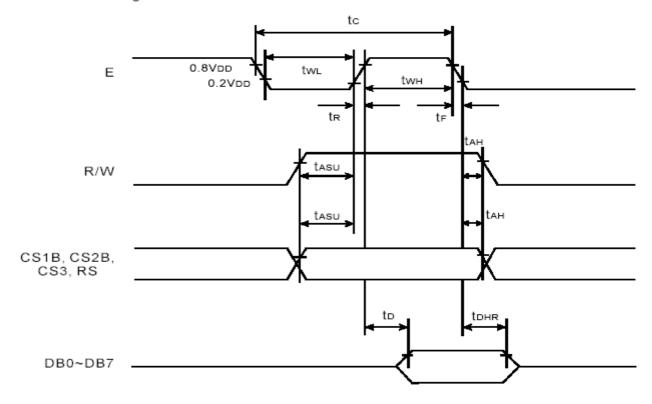
Parameter	Symbol	Min.	Тур.	Max.	Unit
E Cycle	tC	1000	1	ı	ns
E High Level Width	tWH	450	•	1	ns
E Low Level Width	tWL	450	•	1	ns
E Rise Time	tR	ı	1	25	ns
E Fall Time	tF	-	•	25	ns
Address Set-up Time	tASU	140	•	1	ns
Address Hold Time	tAH	10	•	1	ns
Data Set-up Time	tSU	200	1	ı	ns
Data Delay Time	tD	-		320	ns
Data Hold Time (Write)	tDHW	10	-	1	ns
Data Hold Time (Read)	tDHR	20	-	-	ns

The MPU write timing waveform is given below.



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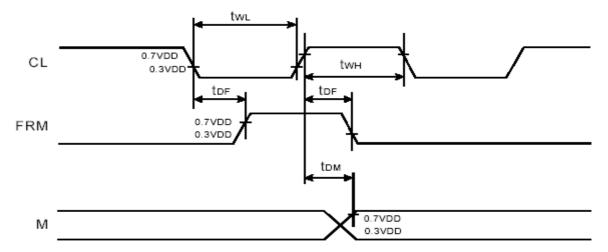
The MPU read timing waveform is shown below.



#### 2. DISPLAY CONTROL OUTPUT TIMING

Parameter	Symbol	Min.	Тур.	Max.	Unit
FRM Delay Time	tDF	-2	-	+2	μs
M Delay Time	tDM	-2	-	+2	μs
"CL" "LOW" "Level Width"	tWL	35	-	-	μs
"CL" "HIGH" "Level Width"	tWH	35	-	-	μs

The display control signal waveform is given below.

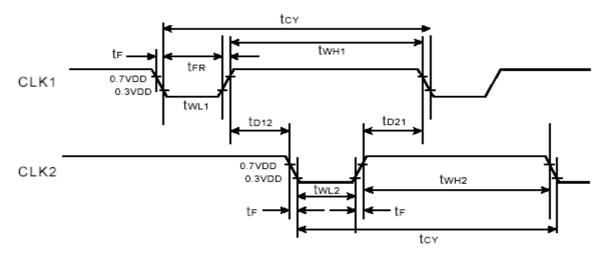


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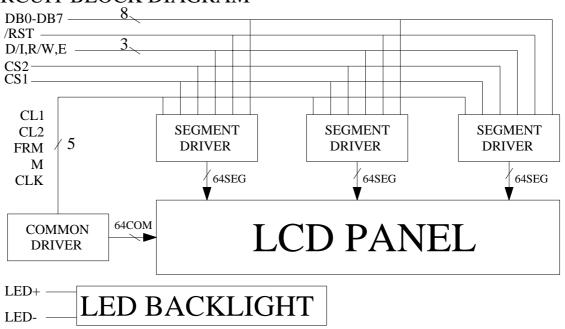
#### 3. CLOCK TIMING

Parameter	Symbol	Min.	Тур.	Max.	Unit
CLK1, CLK2 Cycle Time	tCY	2.5	-	20	μs
"CLK1" "LOW" "Level Width"	tWL1	625	-	-	ns
"CLK2" "LOW" "Level Width"	tWL2	625	-	-	ns
"CLK1" "HIGH" "Level Width"	tWH1	1875	1	ı	ns
"CLK2" "HIGH" "Level Width"	tWH2	1875	-	1	ns
CLK1 - CLK2 Phase Difference	tD12	625	-	-	ns
CLK2 - CLK1 Phase Difference	tD21	625	-	ı	ns
CLK1, CLK2 Rise Time	tR	-	-	150	ns
CLK1, CLK2 Fall Time	tF	-	-	150	ns

The external clock waveform diagram is given below.



### 7.3 CIRCUIT BLOCK DIAGRAM

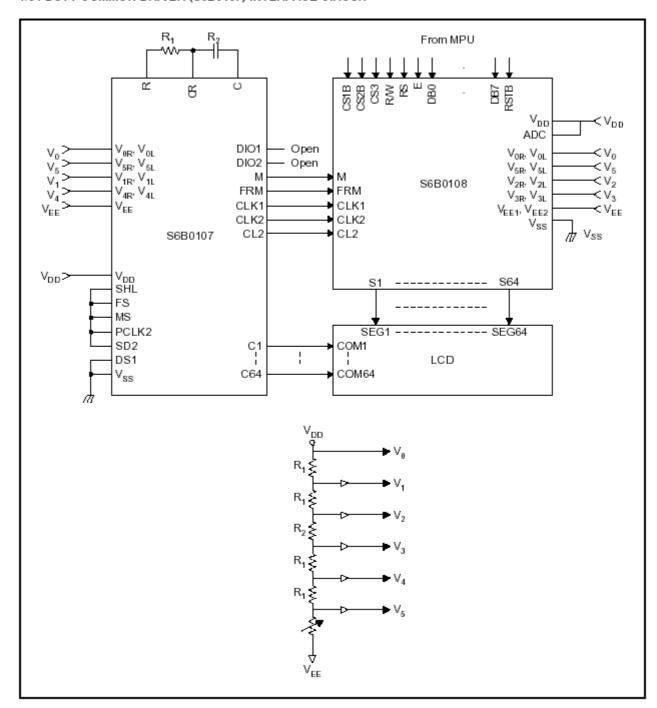


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#### 7.4 APPLICATION OF LCM

#### ■Reference circuit

1/64 DUTY COMMON DRIVER (S6B0107) INTERFACE CIRCUIT



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### 7.5 TABLE OF COMMAND

#### DISPLAY CONTROL INSTRUCTION

The display control instructions control the internal state of the S6B0108. Instruction is received from MPU to S6B0108 for the display control. The following table shows various instructions.

Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function
Display on/off	L	L	L		Ι	Ι	Ħ	I	Н	L/H	Controls the display on or off. Internal status and display RAM data is not affected. L: OFF, H: ON
Set address (Y address)	L	L	L	Н		Υ	addres	s(0 -6	3)		Sets the Y address in the Y address counter.
Set page (X address)	L	L	Η	┙	Ι	Ι	Η	Pa	age (0 -	7)	Sets the X address at the X address register.
Display start line (Z address)	L	L	Η	Η		Displ	ay start	lline (0 - 63)			Indicates the display data RAM displayed at the top of the screen.
Status read	L	π	Busy		On/ Off	Rese t	_	L	L		Read status. BUSY L: Ready H: In operation ON/OFF L: Display ON H: Display OFF RESET L: Normal H: Reset
Write display data	Ι	L				Write data					Writes data (DB0:7) into display data RAM. After writing instruction, Y address is increased by 1 automatically.
Read display data	Н	Н			Read data					Reads data (DB0:7) from display data RAM to the data bus.	

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### 8. ELECTRO-OPTICAL CHARACTERISTICS

Item	Symbol	Condition	Temp	Min	Тур.	Max	Units	Note																			
V CD 11.			0°C	10.4	11.7	11.9																					
LCD driving	VLCD	$\theta = \phi = 0$	25℃	11.2	11.5	11.8	V	NOTE1																			
voltage			50°C	11.0	11.3	11.6																					
	Rise Time (Tr)		0°C																								
	Decay Time (Tf)		0℃																								
	Rise Time (Tr)	$\theta = \phi = 0$	$\theta = \phi = 0$	$\theta = \phi = 0$	25°C		225	340																			
Response Time	Decay Time (Tf)				$\theta = \phi = 0$	0 = 0 25°C		240	360	msec																	
	Rise Time (Tr)			50°C																							
	Decay Time (Tf)		50°C																								
Contrast Ratio	Cr	$\theta = \phi = 0$	25°C	5	10			NOTE4																			

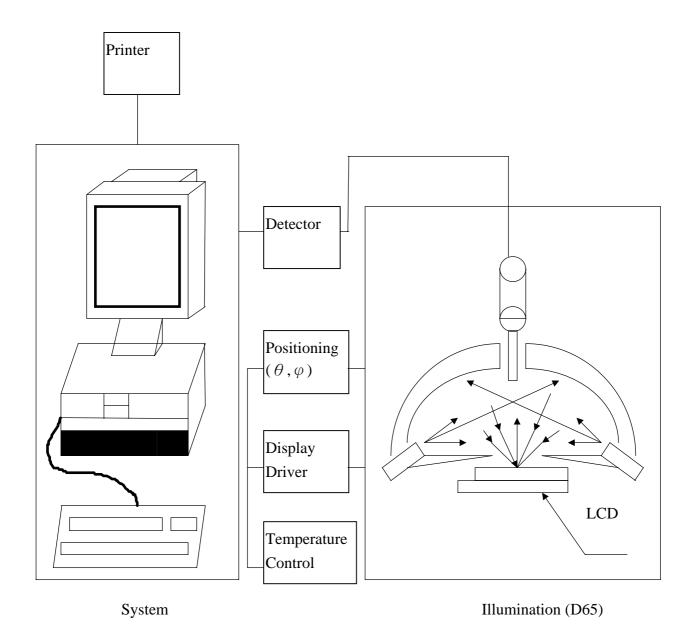
Viewing Angle Range	$\theta (\phi = 0^{\circ})$ (6")	$\phi = 90^{\circ}$ (3")	φ=180° (12")	φ=270° (9")	備註
θ (25°C) CR≥2	45	35	30	30	Deg NOTE3

• For panel only

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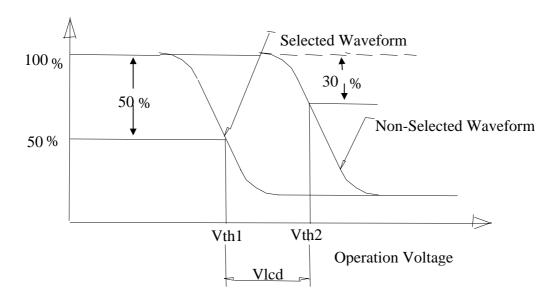
### • Electro-Optical Characteristics Measuring Equipment(DMS501)



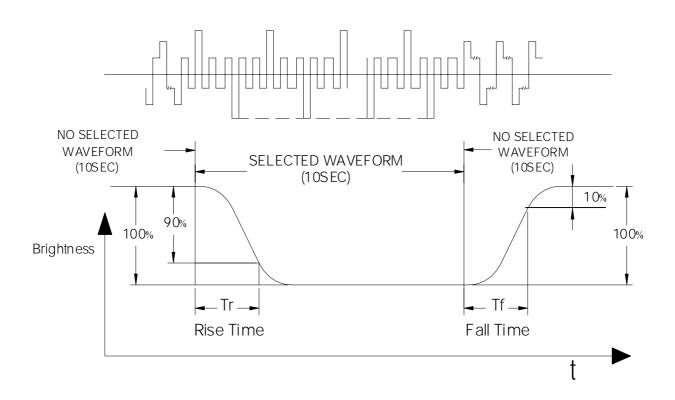
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### • Note 1. Definition of Driving Voltage(Vlcd):



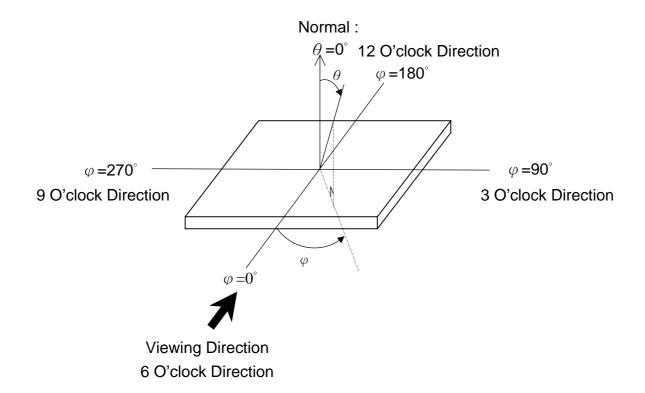
### • Note 2. Definition of Optical Response Time :



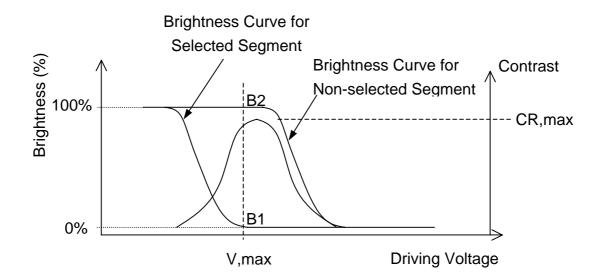
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### • Note 3. Definition of Viewing Angle $\,\theta\,$ and $\,\phi\,$ :



### • Note 4. Definition of Contrast ratio(CR):



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### 9. RELIABILITY

### 9.1. MTBF

The LCD module shall be designed to meet a minimum MTBF value of 50000 hours with normal. (25°C in the room without sunlight)

### **9.2. TESTS**

NO.	ITEM	CONDITION	CRITERION
1	High Temperature Operating	60°C 120Hrs	<ul><li>No Defect Of</li><li>Operational Function In</li><li>Room Temperature Are</li></ul>
2	Low Temperature Operating	-10°C 120Hrs	Allowable.  • IDD of LCM in
3	High Temperature/ Humidity Non-Operating	60°C ,90%RH ,120 Hrs	Pre-and post-test should follow specification
4	High Temperature Non-Operating	70°C 120Hrs	
5	Low Temperature Non-Operating	-20°C 120Hrs	
6	Temperature Cycling Non-Operating	-10°C (30Min ) ↔ 60°C (30Min) 10 CYCLES	

Notes: Judgments should be mode after exposure in room temperature for two hours.

### 10. PRECAUTIONS FOR USING LCD MODULES

#### 10.1. HANDLING PRECAUTIONS

- (1) The display panel is made of glass. Do not subject it to a mechanical shock or impact by dropping it.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten a cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol
- (6) Solvents other than those above mentioned may damage the polarizer.

Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- (7) Extra care to minimize corrosion of the electrode. Water droplets, moisture condensation or a current flow in a high-humidity environment accelerates corrosion of the electrode.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD Module, make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- (9) Do not attempt to disassemble or process the LCD Module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - Be sure to ground the body when handling he LCD Module.
  - Tools required for assembling, such as soldering irons, must be properly grounded.
  - -To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.

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-The LCD Module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

#### 10.2. STORAGE CONDITIONS

When storing, avoid the LCD module to be exposed to direct sunlight of fluorescent lamps. For stability, to keep it away form high temperature and high humidity environment (The best condition is : 23±5°C, 45±20%RH). ESD protection is necessary for long-term storage also.

#### 10.3. OTHERS

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD Module have been operating for a long time showing the same display patterns the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be recovered by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD Module resulting from destruction caused by static electricity etc. exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- Terminal electrode sections.

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### 11. Using LCD modules

#### 11.1 LIQUID CRYSTAL DISPLAY MODULES

LCD is composed of glass and polarizer. Pay attention to the following items when handling.

- (1) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.
- (2) Do not touch, push or rub the exposed polarizers with anything harder than a HB pencil lead (glass, tweezers, etc).
- (3) N-hexane is recommended for cleaning the adhesives used to attach front/rear polarizers and reflectors made of organic substances, which will be damaged by chemicals such as acetone, toluene, ethanol and isopropyl alcohol.
- (4) When the display surface becomes dusty, wipe gently with absorbent cotton or other soft material like chamois soaked in petroleum ether. Do not scrub hard to avoid damaging the display surface.
- (5) Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading.
- (6) Avoid contacting oil and fats.
- (7) Condensation on the surface and contact with terminals due to cold will damage, stain or polarizers. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.
- (8) Do not put or attach anything on the display area to avoid leaving marks on.
- (9) Do not touch the display with bare hands. This will stain the display area and degrade insulation between terminals (some cosmetics are determinate to the polarizers).
- (10)As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring.

#### 11.2 INSTALLING LCD MODULE

Attend to the following items when installing the LCM.

- (1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.
- (2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be  $\pm 0.1$ mm.

#### 11.3 ELECTRO-STATIC DISCHARGE CONTROL

Since this module uses a CMOS LSI, the same careful attention should be paid for electrostatic discharge as for an ordinary CMOS IC.

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- (1) Make certain that you are grounded when handing LCM.
- (2) Before removing LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential.
- (3) When soldering the terminal of LCM, make certain the AC power source for the soldering iron does not leak.
- (4) When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- (5) As far as possible, make the electric potential of your work clothes and that of the workbenches to the ground potential.
- (6) To reduce the generation of electro-static discharge, be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended.

#### 11.4 PRECAUTIONS FOR OPERATION

- (1) Viewing angle varies with the change of liquid crystal driving voltage (Vo). Adjust Vo to show the best contrast.
- (2) Driving the LCD in the voltage above the limit will shorten its lifetime.
- (3) Response time is greatly delayed at temperature below the operating temperature range. However, this does not mean the LCD will be out of the order. It will recover when it returns to the specified temperature range.
- (4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then on.
- (5) Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, this product must be used and stored within the specified condition of 23±5°C, 45±20%RH.
- (6) When turning the power on, input each signal after the positive/negative voltage becomes stable.

#### **11.5 SAFETY**

- (1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

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# 13. REVISION HISTORY

Version	Revise record	Date
1.0	Original version	06-04-01



# SAMPLE APPROVED REPORT

# (样品确认单)

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SAMPLE MODEL NO. (样品型号)	GB19264D
SAMPLE SERIES NUMBER NO. (样品序号)	
SAMPLE QUANTITY (样品数量)	
COLOR/TYPE (底色/类型)	
VIEWING DIRECTION (视角)	
DRIVING METHOD (驱动参数)	1/64Duty, 1/9Bias
LOGIC VOLTAGE (工作电压)	5.0V
LCD VOP (LCD 驱动电压)	
OPERATING TEMP. (操作温度)	
STORAGE TEMP. (储存温度)	
POLARIZERFRONT (首偏光片)	
POLARIZERBACK (后偏光片)	
CONTROLLER/DRIVER IC(控制/驱动 IC)	
BACKLIGHT COLOR/TYPE (背光源类型/颜色)	
DRAWING REV/NO./QUANTITY (图纸版本/数量)	
SPECIFICATION (规格书 份数)	
REMARKS:	
(备注)	
WRIT BY: DATE: APROV BY: _	DATE :
CUSTOMER'S APPROVAL (客户确认):	
1) FUNCTION (功能): □ OK □	
2) DRIVER CONDITION (驱动条件): □ OK	
3) DISPLAY MODE (显示模式): □ OK	
	$\square$ N.G.
	□ N.G.
6) DISPLAYING PATTERN (显示效果): □ (	
CUSTOMER'S CONCLUSIONS (客户意见):	
CLICTOMED'S SIGNATUDE / 安中塚々).	
CUSTOMER'S SIGNATURE (客户签名):	_ DAIE(口期);